

## 1 5/8" Sleeved Corner System Instructions-2pk.

<b>HARDWARE PARTS LIST</b>			
 <p>1 5/8" Brace Cup- Black</p>	 <p>1 5/8" Brace Band- Black</p>	 <p>1 5/8" Vinyl Post Cap- Black</p>	 <p>5/16" x 1.5" Hot Dip Galvanized Carriage Bolt, Nut &amp; Washer</p>
DE8144      Qty: 4	DE8080      Qty: 4	DE8099      Qty: 2	DE8042      Qty: 4
 <p>3/4" Self-Tapping Screw</p>	 <p>Black Ground Sleeve</p>		
DE8450      Qty: 6	DE8196      Qty: 2		

1 5/8" Sleeve Corner System Pipe Parts List									
	Corner for 8' Fence			Corner for 7.5' Fence			Corner for 7' Fence		
	Qty	Pipe Part	SKU	Qty	Pipe Part	SKU	Qty	Pipe Part	SKU
Corner Posts	2	A-1 5/8" x 108"	DE8358-108	2	A-1 5/8" x 102"	DE8358-102	2	A-1 5/8" x 96"	DE8358-096
Brace Posts	4	C-1 5/8" x 108"	DE8358-108	4	C-1 5/8" x 102"	DE8358-102	4	C-1 5/8" x 96"	DE8358-096
	Corner for 6' Fence			Corner for 5' Fence			Corner for 4' Fence		
	Qty	Pipe Part	SKU	Qty	Pipe Part	SKU	Qty	Pipe Part	SKU
Corner Posts	2	A-1 5/8" x 84"	DE8358-084	2	A-1 5/8" x 72"	DE8358-072	2	A-1 5/8" x 60"	DE8358-060
Brace Posts	4	C-1 5/8" x 84"	DE8358-084	4	C-1 5/8" x 72"	DE8358-072	4	C-1 5/8" x 60"	DE8358-060

**Step 1:** To install the corner post (Part A) you will first install the post sleeve. Post sleeves (Part B) make installing the corner posts an easy process. The sleeves are driven into the ground using a drive cap (Not Included). Place the sleeve where you want to post to be. Use the drive cap and a large hammer or mallet to drive the sleeve into the ground leave approximately 1 inch above grade. If you are having trouble driving the post, use an auger to create a pilot hole. Now you can slide your post into the sleeve.

Secure the corner post inside the post sleeve with 2 of the self-tapping screws (Part H) included in your kit. Screw the top of the sleeve to the post as close to the ground as possible.

**Step 2:** A brace post (part C) is used to further secure your corner system. If you are using tensioning, slide one alignment band (not included) over the post and down to the bottom. Next, you need to place the brace band (part E) and cup (part D) over the corner post (part A). Measure and mark 12" from the top of the corner post. Slip the brace band over the post and onto the 12" mark. Placing the cup into the band position the cup so that the brace post will be just inside the fence line. Using the nuts, bolts and washers provided to hold the brace band and cup in position. (Do not fully tighten) After you have installed the first brace cup install the second directly on top at a 90-degree angle to the first brace cup.

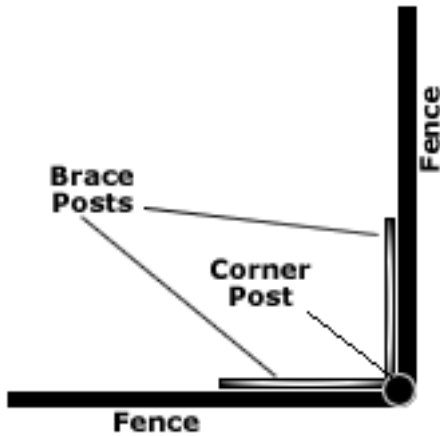


**Step 3:** After your brace cups are installed you will want to determine where to dig your holes to secure your brace posts. Place your brace post (Part C) in the cup just inside the fence line. You can drive a self-tapping screw through the brace cup into the brace post to hold it in place. At the point where the post meets the ground you



will want to dig a hole approx. 1 foot deep. You can either cement the post in place or you can use a dead man (Step 4).

**Fig. 1**



**Step 4:** A dead man is a brace put into the ground to hold the brace post in position. You can use a cinderblock or a large sturdy piece of wood. Once you have put the dead man into proper position fill the hole back up with dirt and tamp it down. Repeat the process on the other side of the post. To finish the corner system, tighten the bolts and place the post cap on top of the end post.

**Fig.2**

